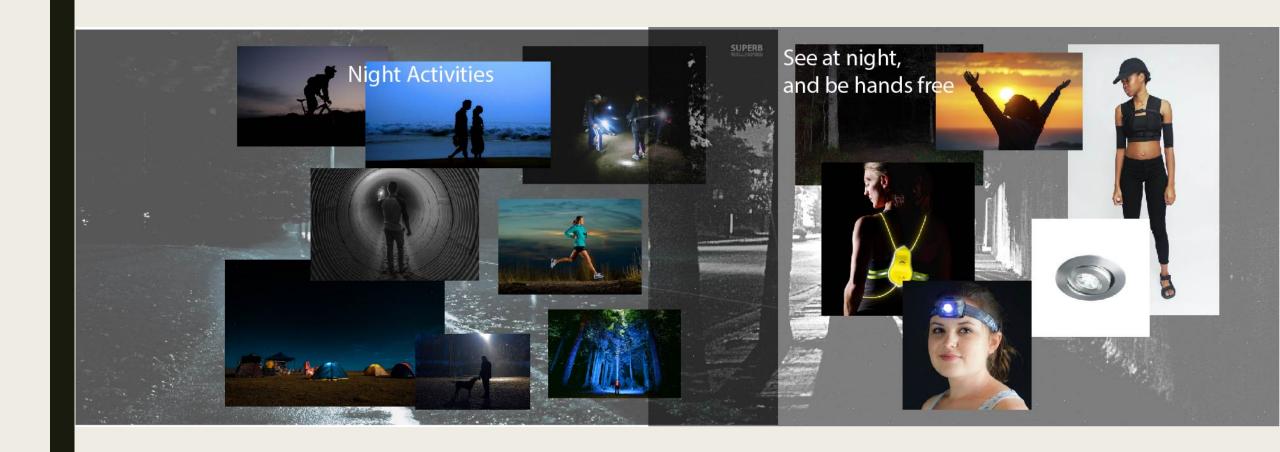
# NIGHT SAFETY



## Target Market

- Individuals who like to go out during the night
- Runners, Hikers, and dog walkers
- Fitness Lifestyle
- Active lifestyle
- **\$65,000+**

### **Description Needs**

- Offers night runners the chance to be hands free and to be able to see with clear/bright LED lights to help lead the way
- Offers the consumer the ability to adjust the safety vest to their perfect size
- Makes runners highly visible to vehicles during the night time

### **Competitive Products**

- Headlamp's: 7% of headlamps are made of LED lights, expected to hit
   21% in 2020
- Reflective Clothing
- Reflective Accessories

## **SWOT Analysis**

Strengths Visible during the night	Weaknesses Competitors are offering similar products
Hands Free	
Opportunities Battery life	Threats Lifetime of lights Major competitors are selling similar products

#### **Market Potential**

- Average age of 40 years old
- 64.8% (Females) 55.% (Males) are frequent runners, four nights a week
- Interested in health, growing at a 3.4% from 2016-2021.
- Personal protective Equipment revenue growth at 7.3%

## **Product Concepts**

- Hands Free
- One Size fits all
- Affordable
- Trendy light up vest for the night time
- LED lights
- Light weight

Design Sheet

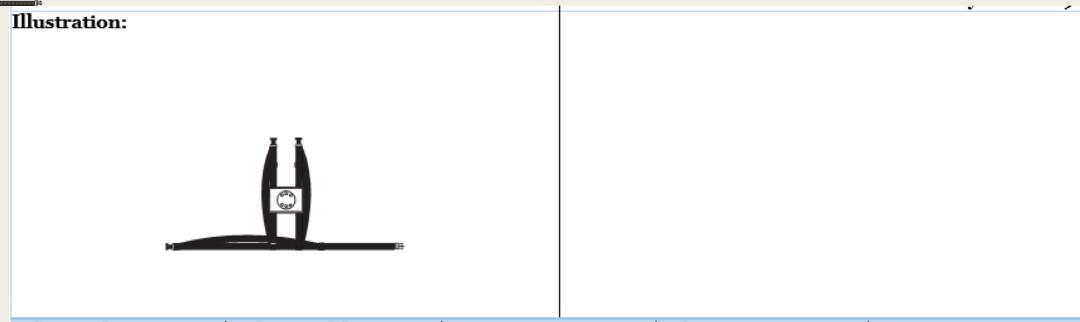
Design Sheet

Company Notes No. 1. 5

DESIGN SHEET	Page 1
Company Name: Night Safety	GARMENT INFORMATION
A 11	G N G 1 #GIO
Address:5000 7th St SW	Group Name: Style#CLO09
Address: Philadelphia, PA19112-1495	Clorifornian Safeta
Phone:215-555-5500	Classification: Safety
Fax:215-555-5519	Season: Any
	Label: Harness Light
	Fabric Content: 100% nylon, 100% neoprene, plastic clips
N <del></del>	Style#CLO09 Sketch:
Description:	Sketch:
	(000)



## **Illustration Sheet**



Fabric Information	Style#/Width	Size Ranges	Delivery Date	Comments
Heavy Nylon Webbing	60.5"	One Size	TBD	
Strap				
China				
Neoprene	4.5" x 5.5" (2)	One size	TBD	
China				
Date Created: 3/8/2017	Date Modified:	Date Relea	sed:	Designer's Initials:

### **Fabric Sheet**

Company Name: Night Safety	GARMENT INFORMATION										
Address: 5000 7th St SW			Group Name	: Style#CLO09							
Address: Philadelphia, PA19112-1495			Colorway:8	•							
Phone:215-555-5500			Classification	n: Safety							
Fax:215-555-5519			Season: Any								
			Label: Harnes								
					Fabric Content:100% nylon, 100% neoprene, plastic clips						
						Style#CLO09					
Sketch:			Swatch:								
Fabric Information	Style#/Width	Size R	anges	Delivery Date		Comments					
Heavy Nylon Webbing Strap	60.5" x 1"	One siz	e	TBD							
Tongxiang Tenghui Textiles Co., Ltd.											
China											
Neoprene Fabric	4.5" x 5.5"	One siz	e	TBD							
Clear vinyl	4.5" x 5.5"	One Siz	e	TBD							
Date Created: 3/8/2017 Date	Modified:		Date Relea	sed:	Desig	gner's Initials:					

## Component Sheet

Item-Vendor-	Content	Size-Quantity	Location	Color	Comments
Code-Origin		Unit of Measure			
Body	Heavy Nylon Webbing Strap	60.6"	Harness Straps	black	
Tongxiang Tenghui Textiles Co., Ltd.					
China					
Neoprene	Neoprene fabric	5.5" x 4.5"	Harness pocket	black	Front/back
China					
Thread	100% polyester	5 yds	All construction	black	
China					
Plastic Clasps	Plastic	3 (2 Pieces)	Chest, shoulder	black	
China			straps		
Plastic Tri-glides	Plastic	3	Harness Straps	black	For making adjustable loop

## Label/Packaging Sheet

Item-Vendor	Content	Size-Quantity-	Location	Color	Comments
Code-Origin		Unit of Measure			
Content Tag	100% Polyester	1 per garment	On back pocket in	White	Pull From Stock
			seam		
Aliexpress, China		Gross Measure			
Packaging box	Paper cardboard	1 per unit		Multi with barcode	Made to order-
					Color, size and price coded
Date Created: 3/8/2017		Date Modified:		Date Released:	

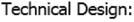
### **Construction Sheet**

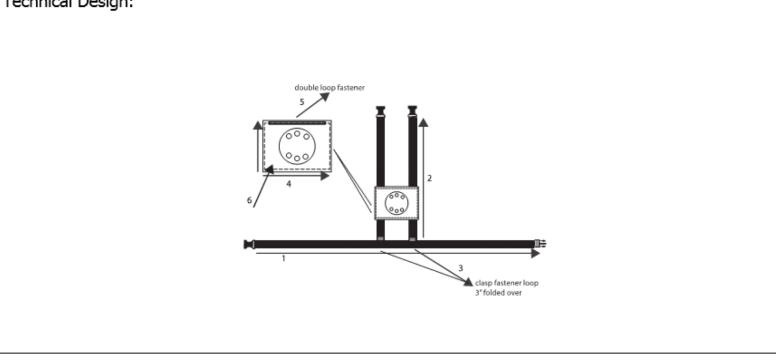
Operation		Comments					
Pocket Assembly		One piece neoprene as bottom, clear vinyl as top serged together					
		leaving open at top for Velcro application as closure. 6" strap attached to back with one side open with Velcro closure for ability					
		to attach and detach.					
Harness Assembly		Chest strap constructed with tri glide clip for adjusting. Clasp					
		closures attached to each end for ability to close.					
Shoulder strap assembly		One side clasp attached to chest strap with 2.25" looped strap (see					
		sample) x2. Shoulder straps constructed with tri glide clip for					
		adjusting with receiving end of clasp attached with loop to back					
		side of chest strap (see sample)					
Seam Allowances		Placement					
width	none	all harness construction					
A							

Approved By:

Comments: see sample for stitching placement and pocket construction

## Spec Sheet Technical Design:





SPEC SI	HEET 2			Page 9
Code	Point of Measure	TOL +/_	One Size	
1	33"	.25"		
2	27.5"	.25"		
3	3"	.25"		
4	(H)4.5" x (W)5.5"	0		
5	4.5"	.25"		
6	(H)4.5" x (W)5.5"	0		

## **Cost Sheet**

ltem	Quantity	Total	Cost per	Total F	Fixed Cost	d Cost Total v		Average Cost		Average Fixed Cost		Average Variable Cost		Total Cost
Plastic Tri-glides	3	\$	0.60	\$	0.20	\$	0.40	\$	1.80	\$	0.07	\$	0.13	\$ 20.82
Plastic Clasps	3	\$	3.90	\$	1.30	\$	2.60		3.9	\$	0.43	\$	0.87	
Neoprene	12 "	\$	3.50	\$	3.50	\$	-		\$3.50	\$	0.29			
Nylong Heavy Webbing Strap	60"	\$	0.88	\$	0.22	\$	0.66	\$	1.32	\$	0.004	\$	0.01	
Thread	5 yds	\$	1.50	\$	0.30	\$	1.20	\$		\$	0.06	\$	0.24	
Clear Vinyl	4"	\$	0.44	\$	0.11	\$	0.33	\$		\$	0.03	\$	0.08	
LED Lights	3	\$	6.00	\$	2.00	\$	4.00	\$	12.00	\$	0.67	\$	1.33	
Velcro	5"	\$	4.00	\$	0.80	\$	3.20	\$	4.00	\$	0.16	\$	0.64	

#### **Works Cited**

http://www.hoovers.com/industry-facts.sporting-goods-stores.1551.html

https://www.runningguru.com/EventDemographics.asp?ID=460&eID=18369

http://www.prnewswire.com/news-releases/automotive-lighting-market-size-worth-301-billion-in-2016-531961691.html